

A CATALYST SYSTEM FOR THE REDUCTION OF NO_x AND NH₃ EMISSIONS

Abstract of Disclosure

This catalyst system simultaneously removes ammonia and enhances net NO_x conversion by placing an NH₃-SCR catalyst formulation downstream of a lean NO_x trap. By doing so, the NH₃-SCR catalyst adsorbs the ammonia from the upstream lean NO_x trap generated during the rich pulses. The stored ammonia then reacts with the NO_x emitted from the upstream lean NO_x trap – enhancing the net NO_x conversion rate significantly, while depleting the stored ammonia. By combining the lean NO_x trap with the NH₃-SCR catalyst, the system allows for the reduction or elimination of NH₃ and NO_x slip, reduction in NO_x spikes and thus an improved net NO_x conversion during lean and rich operation.

Figures